

3/29/2018

Print



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Pa Dt
P0039318	MEC002-VU	1	1	Net 30	M7075T6S0.375X5.000	M7075T6S0.375 X 5.000 : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft				12	4/4/2018	12		S056423	Stock	3/29/2018	\$ 18.10 / ft	0	
		2			M7075T6S6.000X0.250	7075-T6S Sheet 6"" Thick Plate X 0.25"" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft						12		S056424	Stock	3/29/2018	\$ 20.75 / ft	0	
		4			M7075T6S1.000X7.000	7075-T6 Sheet 1"" Thick Plate X 7"" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft						12		S056425	Stock	3/29/2018	\$ 30.45 / ft	0	
		5			M7075T6S1.250X7.000	7075-T6 Sheet 1.25"" X 7.000"" Order Pre Cut To 50.00"" : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft				33		33		S056426	Stock	3/29/2018	\$ 44.65 / ft	0	
Total:										69		69							

Plex 3/29/2018 9:16 AM Dart, Dubois, Pascal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039318**

Supplier: MEC002-VU
Metaux Castle
P.O. Box 4090 Stn A
Toronto
ON
M5W OE9 Canada

PO No: PO039318

PO Date: 3/14/18

Due Date: 4/4/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED

MAR 14 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	M7075T6S0.375X5.000		M7075T6S0.375 X 5.000 : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	4/4/18	12 ft	0 ft	12 ft	\$18.10/ft	\$217.20
						12'			MAR 29 2018 DAS 11 9-89	
2	M7075T6S6.000X0.250		7075-T6S Sheet 6" Thick Plate X 0.25" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	4/4/18	12 ft	0 ft	12 ft	\$20.75/ft	\$249.00
						12'			MAR 29 2018 DAS 11 9-89	
3	M7075T6S1.750X4.500		M7075T6 Sheet 1.750 Thick X 4.500 Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	4/4/18	12 ft	0 ft	12 ft	\$48.90/ft	\$586.80

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
4	M7075T6S1.000X7.000		7075-T6 Sheet 1" Thick Plate X 7" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	4/4/18	12 ft	0 ft 12'	12 ft	\$30.45/ft	\$365.40
5	M7075T6S1.250X7.000		7075-T6 Sheet 1.25" X 7.000" Order Pre Cut To 50.00" : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	4/4/18	33.333 ft	0 ft 33	33 ft	\$44.65/ft	\$1,488.32
Line Item Note 8 pcs cut at 50" = 33.3333 ft										
6	M7075T6S.160		7075-T6 Sheet .160 : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive sf	Firmed	4/4/18	48 sf	0 sf	48 sf	\$13.729166/sf	\$659.00
Grand Total:										\$3,565.72

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No:3552225

Shipment Details	
	Final Destination Branch - TOR

Order No	Line No	Item No	Description				
5077183	1	750067.MO	0.3750.PL.7075.T651.ALUMINUM-48.5000.144.5000 CUT 2SIDED TO 5 IN (+ .1250/- .0000 IN) X 144.5 IN (+ .1250/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12				
Purchase Order No	Part Number	Ordered Qty	Invoice Qty				
39318		1.00 PCS	1.00 PCS				
Details	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and cents to: clavoie@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS						
Delivery No.	Mill/Source	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
121704787		 24332686		1			28.3863

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications, drawings or test reports are on file on the subject to examination. All claims for defective material are waived up to, and including, a 60-day period from the date of receipt of the material. Material not to the correct size, or material cut to size, cannot be returned for credit.

Reviewed by: Anthony J. Castle Meats Representative

Date: 11/11/11 Name: Anthony J. Castle

Signature: [Signature]

Date:	Name:
	MAR 27 2018



Date Printed: 27-MAR-2018 03:47:53 PM



Castle Metals®

A. M. Castle & Co.

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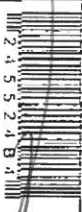
Page 1 of 1

Shipment No:3552225

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 27-MAR-18	F.O.B. ORIGIN	Freight Terms Prepaid		Carrier MANITOU LIN		BOL No 3552225-2	

Shipment Details

Final Destination Branch - TOR

Order No 5077183	Line No 2	Item No 750023.MO	Description 0.2500 PL.7075.T651 ALUMINUM 48.5000.144.5000 CUT 2SIDED TO 6 IN (+ .1250/- .0000 IN) X 14.5 IN (+ .1250/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12				
Purchase Order No 39318	Part Number		Ordered Qty 1.00 PCS	Invoice Qty 1.00 PCS			
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
Delivery No. 121687352	Mill/Source	Heat Number  2 4 5 5 2 4 B 4	Mech Id 1	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS) 22.8550

We hereby certify the material covered by this certification conforms in accordance with the above specifications and is found to meet the applicable requirements for the material, including any, specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless in writing to A. M. Castle & Co within 60 days of the shipment. Additional cut to the correct size, or material cut by the customer, will be returned for credit.

Reviewed by Authorized Castle Metals Representative:

Date: Name:

MAR-27-





Castle Metals®

A. M. Castle & Co.

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Page 1 of 1

Shipment No: 35522225

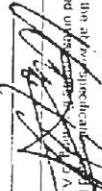
Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 27-MAR-18	F.O.B. ORIGIN	Freight Terms Prepaid		Carrier MANITOU LIN		BOL No 35522225-2	

Shipment Details

Final Destination Branch - TOR

Order No 5077183	Line No 3	Item No 752188.MO	Description 1.0000.PL.7075.T651.ALUMINUM.USI.48.5000.144.5000 CUT 2SIDED TO 7 IN (+ .1250/.0000 IN) X 144.5 IN (+ .1250/.0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12				
Purchase Order No 39318	Part Number		Ordered Qty 1.00 PCS	Invoice Qty 1.00 PCS			
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX: HEAT #S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
Delivery No. 121704787	Mill/Source	Heat Number  9392368	Mech Id 1	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS) 105.3288

We hereby certify the material conforms in accordance with the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file on the subject to examination. All claims for defective material are waived unless made within 60 days of the shipment. Material not to the correct size or material not by the description cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:  Date: MAR 27 2018 Name: MAR 27 2018





Castle Metals®

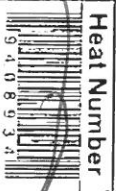
A. M. Castle & Co.

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CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No:3552225

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 27-MAR-18	F.O.B. ORIGIN	Freight Terms Prepaid		Carrier MANITOULIN		BOL No 3552225-2	

Shipment Details								Final Destination Branch - TOR									
Order No 5077183	Line No 4	Item No 752114.MO	Description 1.2500 PL. 7075, T651, ALUMINUM, USI, 48.5000, 1.44, 5000 CUT RECTANGLE TO 7 IN (+ .1250/- .0000 IN) X 50 IN (+ .1250/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12														
Purchase Order No 39318	Part Number		Ordered Qty 8.00 PCS		Invoice Qty 8.00 PCS												
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS																	
Delivery No. 121687352	Mill/Source	Heat Number  9 4 0 8 9 3 4 1	Mech Id	PCS 8	Width (IN)	Length (IN)	Shipped Qty(LBS) 362.2664										

We hereby certify the material covered by this certification conforms in accordance with the applicable specification and has been found to meet the applicable requirements for the product. This certificate is not a part of the description of the material and is not to be used for identification. All claims for defective material are waived. This certificate is valid only for the material described herein. Castle Metals cannot be held responsible for errors or omissions. This certificate is valid only for the material described herein. Castle Metals cannot be held responsible for errors or omissions.

Reviewed by Authorized Castle Metals Representative

Date: Name:

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14001 ORANGE AVE.
PARAMOUNT CA
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A M CASTLE
1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110606831		4075		INCLUSION		Serial: 20180104-0110606831		Pg 1 of 3	
CUSTOMER PURCHASE ORDER NO. & ITEM 448875						Constellium ORDER NO. 228501					
ALLOY 7075		CLAD		TEMPER T651		GAUGE 1.25000 in 31.75 mm		WIDTH 48.50000 in 1,232 mm		LENGTH 144.50000 in 3,670 mm	
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS 4045K											
PART NUMBER 752114				B/L NUMBER 92452				DATE SHIPPED 01/04/2018			
WT. SHIPPED 5340.000 LB				NO. OF PIECES 000005				GOVT. CONTRACT NO.			
										<p>CERTIFICATION</p> <p>"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."</p> <p>Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA</p> <p><i>Steve Good</i></p> <p>Steve Good - Laboratory Manager</p>	

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

ASTM B594 REV 13 2013 100% SONIC W/ 0.125" DEADZONE Class A
AMS QQ-A-250/12A
AMS-STD-2154A 2012 TYPE1 CLASS A 100% SONIC MINUS DEADZONE
ASTM B209-14
BSS-7055B 2013 CLASS A 100% SONIC TESTED MINUS DEADZONE
CSTI006 REV E 2011 CLASS A 100% SONIC MINUS DEADZONE
DPS 4.713 REV AK 2012 CLASS A 100% SONIC MINUS DEADZONE
GAMPS 9101 REV B 2006 CLASS A 100% SONIC MINUS DEADZONE
PS 21211P 2010 CLASS A 100% SONIC MINUS DEADZONE



Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001681411	890.000	403.697	9408934	01		
1001681411	890.000	403.697	9408934	02		
1001681411	890.000	403.697	9408934	03		
1001681412	890.000	403.697	9408935	01		
1001681412	890.000	403.697	9408935	02		
1001681412	890.000	403.697	9408935	03		

Lot: 9408934

Tensile - Room Temperature (US)

Direction	Tests	Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
		Min	Max	Min	Max	Min	Max	
LT	02	79.5	79.9	70.1	70.3	12.5	13.0	



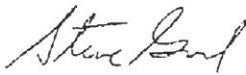
Constellium Rolled Products
Ravenswood, LLC

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A M CASTLE & CO.
14001 ORANGE AVE.
PARAMOUNT CA
90723
US

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A M CASTLE
1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110606831		4075		INCLUSION		Serial: 20180104-0110606831		Pg 2 of 3	
CUSTOMER PURCHASE ORDER NO. & ITEM 448875						Constellium ORDER NO. 228501					
ALLOY 7075		CLAD		TEMPER T651		GAUGE 1.25000 in 31.75 mm		WIDTH 48.50000 in 1,232 mm		LENGTH 144.50000 in 3,670 mm	
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS 4045K											
PART NUMBER 752114				B/L NUMBER 92452				DATE SHIPPED 01/04/2018			
WT. SHIPPED 5340.000 LB				NO. OF PIECES 000005				GOVT. CONTRACT NO.			
CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager											

Tensile - Room Temperature (SI)

		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	548	551	483	485	12.5	13.0	

Chemistry (Actual)

	SI	FE	CU	MN	MG	CR	ZN	TI	ZR
Core	0.07	0.15	1.40	0.04	2.59	0.22	5.43	0.04	0.00

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

Lot: 9408935

Tensile - Room Temperature (US)

		Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	80.7	80.7	71.1	71.4	12.5	13.0	



Constellium Rolled Products
Ravenswood, LLC

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A M CASTLE & CO.
14001 ORANGE AVE.
PARAMOUNT CA
90723
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A M CASTLE
1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110606831		4075		INCLUSION		Serial:20180104-0110606831		Pg 3of3	
CUSTOMER PURCHASE ORDER NO. & ITEM 448875						Constellium ORDER NO. 228501					
ALLOY 7075		CLAD		TEMPER T651		GAUGE 1.25000 in 31.75 mm		WIDTH 48.50000 in 1,232 mm		LENGTH 144.50000 in 3,670 mm	
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS 4045K											
PART NUMBER 752114				B/L NUMBER 92452				DATE SHIPPED 01/04/2018			
WT. SHIPPED 5340.000 LB				NO. OF PIECES 000006				GOVT. CONTRACT NO.			
CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager											
Tensile - Room Temperature (SI)											
		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report			
Direction	Tests	Min	Max	Min	Max	Min	Max				
LT	02	556	556	490	492	12.5	13.0				
Chemistry (Actual)											
	SI	FE	CU	MN	MG	CR	ZN	TI	ZR		
Core	0.07	0.15	1.40	0.04	2.59	0.22	5.43	0.04	0.00		
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER											
All material contained in this lot was cast and manufactured in the USA											
QUALITY TEXTS: AMC CA-15403A R 7											
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. CHEMISTRY BY OES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399 WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557 DUNS Number: 090570149; CAGE Code: 1YW19 Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product. "END OF CERTIFICATION"											
P-86Q-155D REVISED: 10 2014											



Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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A M CASTLE & COMPANY

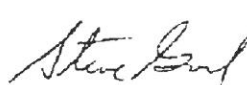
4175 ROYAL DRIVE
KENNESAW GA
30144
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A M CASTLE

1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110550666		4075		INCLUSION		Serial: 20170703-0110550666		Pg 1 of 3	
CUSTOMER PURCHASE ORDER NO. & ITEM 426116						Constellium ORDER NO. 209343					
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.00000 in 25.40 mm	WIDTH 48.50000 in 1,232 mm	LENGTH 144.50000 in 3,670 mm		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager				
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS 4045K											
PART NUMBER 752188		B/L NUMBER 83324		DATE SHIPPED 07/03/2017							
WT. SHIPPED 4320.000 LB		NO. OF PIECES 000006		GOVT. CONTRACT NO.							

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

ASTM B594 REV 13 2013 100% SONIC W/ 0.125" DEADZONE Class A
 AMS QQ-A-250/12A
 AMS-STD-2154A 2012 TYPE1 CLASS A 100% SONIC MINUS DEADZONE
 ASTM B209-14
 BSS-7055B 2013 CLASS A 100% SONIC TESTED MINUS DEADZONE
 CST1006 REV E 2011 CLASS A 100% SONIC MINUS DEADZONE
 DPS 4.713 REV AK 2012 CLASS A 100% SONIC MINUS DEADZONE
 GAMPs 9101 REV B 2005 CLASS A 100% SONIC MINUS DEADZONE
 PS 21211P 2010 CLASS A 100% SONIC MINUS DEADZONE

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001556284	720.000	326.586	9392367	01		
1001556284	720.000	326.586	9392367	02		
1001556284	720.000	326.586	9392367	03		
1001556285	720.000	326.586	9392368	01		
1001556285	720.000	326.586	9392368	02		
1001556285	720.000	326.586	9392368	03		

Lot: 9392367

Tensile - Room Temperature (US)

		Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	82.6	82.9	73.7	73.9	12.5	13.0	



Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

S
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A M CASTLE & COMPANY

4175 ROYAL DRIVE
KENNESAW GA
30144
US

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A M CASTLE

1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE 110550666 4075 INCLUSION Serial:20170703-0110550666 Pg 2of3

CUSTOMER PURCHASE ORDER NO. & ITEM
426116

Constellium ORDER NO.
209343

CERTIFICATION

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."
Constellium Rolled Products Ravenswood, LLC
859 Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

ALLOY	CLAD	TEMPER	GAUGE	WIDTH	LENGTH
7075		T651	1.0000 in 25.40 mm	48.5000 in 1,232 mm	144.5000 in 3,670 mm

ITEM ORDERED
SPEC PLATE, SAWED
MILL FINISH

CUSTOMER SPECIFICATION
AMS 4045K

PART NUMBER	B/L NUMBER	DATE SHIPPED
752188	83324	07/03/2017

WT. SHIPPED	NO. OF PIECES	GOVT. CONTRACT NO.
4320.000 LB	000005	

Steve Good - Laboratory Manager

Tensile - Room Temperature (SI)

Direction	Tests	Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report
		Min	Max	Min	Max	Min	Max	
LT	02	570	572	508	510	12.5	13.0	

Chemistry (Actual)

	SI	FE	CU	MN	MG	CR	ZN	TI	ZR
Core	0.05	0.12	1.48	0.03	2.62	0.22	5.56	0.03	0.00

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

Lot: 9392368

Tensile - Room Temperature (US)

Direction	Tests	Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
		Min	Max	Min	Max	Min	Max	
LT	02	81.9	83.1	72.1	73.6	13.0	14.5	



Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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A M CASTLE & COMPANY

4175 ROYAL DRIVE
KENNESAW GA
30144
US

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A M CASTLE

1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110550666		4075		INCLUSION		Serial:20170703-0110550666		Pg 3of3	
CUSTOMER PURCHASE ORDER NO. & ITEM 426116						Constellium ORDER NO. 209343					
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.00000 in 25.40 mm	WIDTH 48.50000 in 1.232 mm	LENGTH 144.50000 in 3.670 mm		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager				
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS 4045K											
PART NUMBER 752188		B/L NUMBER 83324		DATE SHIPPED 07/03/2017							
WT. SHIPPED 4320.000 LB		NO. OF PIECES 000006		GOVT. CONTRACT NO.							

Tensile - Room Temperature (SI)								Report	
		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)			
Direction	Tests	Min	Max	Min	Max	Min	Max		
LT	02	565	573	497	507	13.0	14.5		

Chemistry (Actual)

	SI	FE	CU	MN	MG	CR	ZN	TI	ZR
Core	0.05	0.12	1.48	0.03	2.62	0.22	5.56	0.03	0.00

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

QUALITY TEXTS:
AMC CA-15403 R 8

THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.

CHEMISTRY BY OES: ARKSPARK

CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT

WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399

WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8: B557

DUNS Number: 090570149; CAGE Code: 1YW19

Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.

"END OF CERTIFICATION"

SHIP TO:

A M CASTLE & CO
14001 ORANGE AVE
P.O. BOX 1402
PARAMOUNT, CA 90723

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

CERTIFIED TEST REPORT

Serial Number

4493592

CUSTOMER PO NUMBER: 448135-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 750023	SHIP RUN/LOAD 104155/15	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1248439-1	SHIP DATE: 13-JAN-2015	ALLOY: 7075	CLAD: BARE	TEMPER: T651
PRODUCT DESCRIPTION: Sawed Plate				
WEIGHT SHIPPED: 3231 LB	QUANTITY: 18 PCS EST.	TRUCK BIL #: 2071265	GAUGE: 0.2500 IN (6.3500 MM)	DIAMETER/WIDTH: 48.500 IN (1231.9 MM)
LENGTH: 144.500 IN (3670.3 MM)				

MHU 2183858; LOT 24552484; 18 pieces;

Certified Specifications

AMS 4045/RevL
CMMP 025/RevV

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev14

Test Code: T312

Lot: 24552484

Cast 571

Drop 12

Test Results

Ingot 2

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile: Temper
T651

Dir / # Tests
LT / 2 (Min:Max)

Ultimate KSI (MPA)
86.1 : 86.1
(594 : 594)

Yield KSI (MPA)
76.6 : 76.7
(528 : 529)

Elongation %
11.7 : 12.6

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.17	1.4	0.04	2.6	0.20	5.7	0.03	0.01	0.01	TOT 0.03

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15409 B 3





Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4493592

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
 - * All test equipment and measuring devices are calibrated and certified in accordance with applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
 - * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
 - * has been thermally processed in compliance with AMS 2772, where applicable.
 - * is mercury free, within the limits of detection of ASTM E1215 (<1ppm).
 - * is in compliance with RoHS 2, European Union Directive 2011/65/EU.
 - * is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
 - * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
 - * is free of weld repair.
 - * meets the reporting requirements of EN10204, Type 3.1.
- Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

SHIP TO:

A M CASTLE & CO
3050 SOUTH HYDRAULIC
WICHITA, KS 67216

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

CERTIFIED TEST REPORT

Serial Number

4488284

CUSTOMER PO NUMBER: 442851-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 750067	SHIP RUN/LOAD: 104118/9	GOVT CONTRACT NUMBER:
KAISER ORDER NO: 1245835-1	SHIP DATE: 3-DEC-2017	ALLOY: 7075	CLAD: BARE	TEMPER: T651
WEIGHT SHIPPED: 3226 LB	QUANTITY: 12 PCS EST.	TRUCK B/L #: 2070527	GAUGE: 0.3750 IN (9.5250 MM)	PRODUCT DESCRIPTION: Sawed Plate
			DIAMETER/WIDTH: 48.500 IN (1231.9 MM)	LENGTH: 144.500 IN (3670.3 MM)

MHU 2175452: LOT 243326B6: 12 pieces;

Certified Specifications

AMS 4045/RevL
CMMP 025/RevV

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev14

Test Code: 1512

Lot: 243326B6

Cast 540

Drop 97

Test Results

Ingot 2

Melted in USA

(ASTM E8/8557)

(EN 2002-1)

Tensile: Temper
T651

Dir / # Tests
LT / 3 (Min:Max)

Ultimate KSI (MPA)
85.4 : 86.9
(589 : 599)

Yield KSI (MPA)
76.2 : 77.7
(525 : 536)

Elongation %
11.5 : 13.3

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.07	0.14	1.5	0.03	2.6	0.19	5.8	0.02	0.01	0.01	TOT 0.03

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15409 R 3





Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4488284

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- * All test equipment and measuring devices are calibrated and certified in accordance with applicable specifications. For materials thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- * was melted in the United States of America or a qualifying country per DFARS 225.672-7(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- * has been thermally processed in compliance with AMS 2772, where applicable.
- * is mercury free, within the limits of detection of ASTM E1215 (41 ppm).
- * is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- * is in compliance with European Chemicals Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd Frank Act.
- * is free of weld repair.
- * meets the recording requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum Laboratory. The recording of false, fraudulent or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER



MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 192075H651.250x7.000

PO / BATCH NO.: 039318/5056426

DATE: MAR 29 2018

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 33P12
 QUANTITY INSPECTED: 33P12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.250
 THICKNESS RECEIVED: 1.250
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	<u>AMS 4045</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	<u>Heat # 9408934</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 11</u> DATE: <u>9-89 MAR 29 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

B PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE
SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12
OR AMS 4045
OR ASTM B209

OR

B PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE
SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13
OR AMS 4048 / 4049
OR ASTM B209

B PART NUMBER: M7075T6S | TTT | X | W.WWWW |
THK | WIDTH |

B WHERE "TTT" = THICKNESS (IN INCHES)
AND "W.WWWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)
EG. 0.063" THICK SHEET = M7075T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

B PREFERRED SIZE: .TTT BY 4FT BY 10FT FOR SHEET

RELEASED

2017 JUN 19
ECN 17-574

APPROVED

B	ADD. REF. TO PLATE: T651 TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CAR16-149)	CP	17.05.05
A	NEW ISSUE	RF	10.11.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	CP		
CHECKED	ML		
MFG. APPR.	LL		
APPROVED	WM		
DE APPR.	D9		
DATE	17.05.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M7075T6S			
SHEET 1 OF 1			
SCALE			
7075-T6 SHEET/PLATE SPEC NTS			
COPYRIGHT © 2010 BY DART AEROSPACE LTD. THE DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. NOT TO BE USED FOR ANY PURPOSE, IN WHOLE OR IN PART, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M70757651.000X7.000

PO / BATCH NO.: 039318/5056425

DATE: MAR 29 2018

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
 THICKNESS RECEIVED: 1.000
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	<u>Ams 4045</u>
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	<u>Heat # 9392362</u>
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS 11</u>	SIGNED OFF BY: _____		
DATE: <u>9-8 MAR 29 2018</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE
SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12
OR AMS 4048
OR ASTM B209

OR

PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE
SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13
OR AMS 4048 / 4049
OR ASTM B209

PART NUMBER: M7075T6S | TTT | X | W.WWW |
| THK | | WIDTH |

WHERE "TTT" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)
EG. 0.063" THICK SHEET = M7075T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

PREFERRED SIZE: .TTT BY 4FT BY 10FT FOR SHEET

RELEASED

2017 JUN 19
ECN 17-574

APPROVED

B	ADD. REF. TO "PLATE", "T651" TEMPER, AMS 4048.	CP	17.05.05
A	OPTIONAL WIDTH DIM (CAR16-149)	RF	10.11.08
REV.	NEW ISSUE	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	CP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	DRAWING NO.	REV. B
MFG. APPR.	LL	M7075T6S	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	7075-T6 SHEET/PLATE SPEC	NTS
DATE	17.05.05	COPYRIGHT © 2010 BY DART AEROSPACE LTD	

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075+696-000X0250

PO / BATCH NO.: 037318/5056424

DATE: MAR 29 2018

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250
 THICKNESS RECEIVED: 0.250
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	<u>AMS-QQ-A-250/12</u>
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	<u>Heat # 245524B4</u>
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
 RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u>	SIGNED OFF BY: _____
DATE: <u>9-89 MAR 29 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE
SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12
OR AMS 4045
OR ASTM B209

OR

PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE
SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13
OR AMS 4048 / 4049
OR ASTM B209

PART NUMBER: M7075T6S | TTT | X | W.WWW |
| THK | | WIDTH |

**WHERE "TTT" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)**
EG. 0.063" THICK SHEET = M7075T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

PREFERRED SIZE: .TTT BY 4FT BY 10FT FOR SHEET

RELEASED

2017 JUN 19
ECN 17-574

APPROVED

B	ADD. REF. TO PLATE: T651 TEMPER, AMS 4048, OPTIONAL WIDTH DIM (PART 149)	CP	17.05.05
A	NEW ISSUE	RF	10.11.03
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	CP		
CHECKED	ML		
MFG. APPR.	LL		
APPROVED	WM		
DE APPR.	D9		
DATE	17.05.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M7075T6S			
REV. B			
SHEET 1 OF 1			
TITLE 7075-T6 SHEET/PLATE SPEC NTS			
SCALE			
DATE 17.05.05			
COPYRIGHT © 2019 BY DART AEROSPACE LTD			
THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED HEREIN. NO PART OF THIS DRAWING IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M70254650.375X5.000

PO / BATCH NO.: 039318/5056423

DATE: MAR 29 2018

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.375
 THICKNESS RECEIVED: 0.375
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	<u>Amf QQ-A-250/12</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	<u>Heat # 243326B6</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 11</u> DATE: <u>9-8 MAR 29 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE
SPECIFICATION: ~~QQ-A-250/12~~ OR AMS-QQ-A-250/12
OR AMS 4045
OR ASTM B209

OR

PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE
SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13
OR AMS 4048 / 4049
OR ASTM B209

PART NUMBER: M7075T6S | TTT | X | W.WWWW |
| THK | | WIDTH |

WHERE "TTT" = THICKNESS (IN INCHES)
AND "W.WWWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)
EG. 0.063" THICK SHEET = M7075T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

PREFERRED SIZE: .TTT BY 4FT BY 10FT FOR SHEET

RELEASED

2017 JUN 19
ECN 17-574

APPROVED

B	ADD. REF TO PLATE: "T651" TEMPER, AMS 4048.	CP	17.05.05
A	OPTIONAL WIDTH DIM (CARB-149)	RF	10.11.08
REV.	NEW ISSUE	BY	DATE
DESIGN	RF	CP	
DRAWN		ML	
CHECKED		LL	
MFG. APPR.		WM	
APPROVED		DS	
DE APPR.			
DATE	17.05.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M7075T6S			
REV. B			
SHEET 1 OF 1			
TITLE 7075-T6 SHEET/PLATE SPEC NTS			
SCALE			
DATE 17.05.05			
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